

ABSTRACT OF THE DISCLOSURE

Method for manufacturing injection molding pieces
5 consisting of at least two components whereby a first
injection molding piece is formed of a first component in a
first mold impression and a second injection molding piece
is formed by putting the first injection molding piece in a
second mold impression, and by providing a second component
10 on it, characterized in that a mold with at least three
series of mold parts is used, whereby the first series and
the second series thereof alternately work in conjunction
with the third series, and whereby a mutual repositioning
of every first injection molding piece takes place in
15 between.